

ABSTRACT OF THE DISCLOSURE

A method for delivering web-supported articles between dies and punches of a trim press. The method includes providing a treadle having an article detector, while moving the web and the articles, guiding the web and the articles along the web and between a pair of the articles each provided in one of a pair of adjacent rows that extend along a travel path direction, detecting location of an article in the web using the article detector, and in response to detecting the location of the article, controllably moving the web to position the article between a corresponding punch and die of the trim press.